

Work Order ID 71054

Tuesday, June 21, 2011 1:30:40 PM

Page 1

Item ID: D206-628-021BL

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Access-Step LH, Blue

Start Date: 6/21/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 7/8/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-628

F

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-021 CHG 003

W 11 07 28 (2)

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

11/7/2011 07 28 2x

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

W 11 07 28 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71054

Tuesday, June 21, 2011 1:30:41 PM

Page 2

Item ID: D206-628-021BL

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Access-Step LH, Blue

Start Date: 6/21/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 7/8/2011 Req'd Qty: 2.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-021 Location: _____ PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

4/8/2 24

OK 11/08/03

11-08-2
(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

Tuesday, June 21, 2011 1:30:47 PM

Work Order ID: 71054

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevF: add AN960JD416 DD 09.11.17 verified by:ec
10.10.29 now at chg003 DD verf:EC IPP Rev:G

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2724-041	Blue	Manufactured	No			110	Each	0.0000	1	2			
-----------	------	--------------	----	--	--	-----	------	--------	---	---	--	--	--



206L Step Assembly

D2731-7		Manufactured	No			110	Each	67.0000	4	8			
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--



Mounting Lug

Blue

Location

Loc Qty

Loc Code

ST470

67

62929

23

66427

32

69177

12

D2732-030		Manufactured	No			110	Each	16.0000	8	16			
-----------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--



Rubber Cushion

Location

Loc Qty

Loc Code

ST402

16

69205

16

D3394-043		Manufactured	No			110	Each	89.0000	4	8			
-----------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--



Lug Assembly

Blue

Location

Loc Qty

Loc Code

ST475

89

62930

12

62976

30

66429

34

69180

13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 1:30:47 PM

Page 2

Work Order ID: 71054

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 2.00

Required Qty: 2.00

AN4-14A



Bolt

Purchased

No

110

Each

167.0000



4

8

Location

Loc Qty

Loc Code

ST357

167

116914

4

117619

13

117872

150

AN4-15A



Bolt

Purchased

No

110

Each

291.0000



8

16

Location

Loc Qty

Loc Code

ST357

200

117423

200

ST358

91

117872

91

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000



Washer

MS21042L4

Purchased

No

110

Each

4,805.000



Nut

Location

Loc Qty

Loc Code

ST300

4805

117441

2511

117601

794

117885

1500

Tuesday, June 21, 2011 1:30:48 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE USA, INC.

IIN-D206-628
Page 17 of 19

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	INAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE